Product Information

7080 M8 Acryfill

Universal HS Primer Filler



4:7
MIXING RATIO

Sanding after 4-5 HOURS at 20°C

Easy
SANDING
without paper
clogging



Excellent
ADHESION ON
various substrates

Very easy APPLICATION

ADHESION OF basecoats and topcoats







Universal primer-filler for every workshop.



7080 M8 Acryfill

Universal HS Primer Filler

Mixing ratio 4:7

HARDENER	Fast 7083		
DRYING TIME *			
20°C	4 - 5 h		
20°C	15 min		
TR.	20 - 40 min		
Flash-off	5 min	_	
Flash-off Potlife	35 min	_	
THINNER	10 %		

(7030 Fast/7050 Standard/7070 Slow)

How to APPLICATION

Use of slow thinner is recommended in case of higher temperatures in combination with larger surfaces. Apply as any other universal primer-filler. Light half coat followed by 2 - 3 full closed coats with appropriate flash-off (until matt). This way you achieve up to 200 microns of dry film with 5 hours sanding time. In combination with 5175 4Plastic additive M8 Acryfill can be applied on plastic parts. For further and updated information please refer to the TDS published on www.silco-automotive.com.

PRODUCT

Top-quality acrylic primer-filler is easy to sand, fast drying and is time suitable for small and larger surfaces. Possible to apply to bare metal. The surface is smooth, sanding after 5 hours from application is easy without papper clogging.

SURFACER

7080 M8 Acryfill

Universal HS Primer Filler

Packagino

Prod. Nr.	Content	Color
7080-A-3	3 L	White
7080-B-3	3 L	Dark grey
7080-C-1	1 L	Grey
7080-C-3	3 L	Grey

HARDENER

7083 HS Hardener

HS Acrylic Fast Hardener - mixing ratio 4:1

Prod. Nr.	Content	Description
7083-0,25	250 ml	Fast
7083-0,75	750 ml	Fast



^{*}Indicative times subject to thinner type/application/wet film thickness/environment...